



***Digital
Sanitary
Gauge***

***Operating
Instructions***



Congratulations on your purchase of the Ashcroft® digital sanitary gauge. This feature-packed gauge offers a menu-driven display for easy customization. User selectable features include 12 units of measurement, password protected calibration and disable functions, adjustable bar graph and update rate. A five digit display for maximum resolution is standard. Optional 4-20mA output, switching and line- power add to the versatility of the gauge. With the range printed on the keypad, Ashcroft digital gauges meet ASME B40.7 specification. See a complete listing of product features and specifications on pages 16.

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QUICK RE

.88" high digital display (4½" case)

.60 high digital display(3" case)

*Bar graph
% of full scale*

*Flashing display when unit
pressured below zero*

*Press to indicate minimum
or maximum pressure
gauge has measured
Press again to return to
pressure units*

316LSS

Press to read menu

UNITS (Pressure)

ENGLISH

INHG

PSI*

INH2O

@ 4°C, 20°C, 60°F

FTW

FTSW

METRIC

BAR

MBAR

KPA

CMH2O

KG/CM2

UPDATE RATE

*(Pressure measurement
per second)*

10x (100 MS)*

5x (200 MS)

2x (500 MS)

1x (1 Sec)

BACKLITE

(Off options)

Never

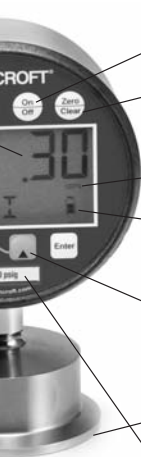
2 SEC

5 SEC*

15 MIN

30 MIN

REFERENCE



Press to turn unit on or off

While in unit of measurement mode (eg: psi), press the ZERO CLEAR button to rezero the gauge. This feature functions when displayed pressure is within $\pm 5\%$ or 10% of zero value

Flashing display when unit pressurized beyond full-scale

This bar graph indicates battery level; the more segments, the closer the battery is to full charge (only displayed on units with battery)

Press to turn backlite on or off (backlite optional)

12-20RA Surface finish

Range on keypad; complies with ASME B40.7

AUTO OFF
(Turns unit off after option selected)

Never*
2 minutes
5 minutes
15 minutes
30 minutes

CALIBRATE
Zero and span adjustments, password protected

DAMPENING
(Takes pressure reading and averages process pressure)

None*
Avg 2
Avg 4
Avg 6
Avg 8

DISABLE
Allows for "lockout" of MENU options

***Indicates Default**

KEYPAD FUNCTIONS



Turns the gauge on and off. When pressing the ON/OFF key while in the off position, gauge start-up display first indicates the software version followed by the model number and gauge pressure range. The gauge will then display indicated pressure and be ready for use.



Press this key for one second prior to gauge usage to rezero any initial zero shift. If zero shift is greater than programmed zero allowance, the gauge will display OFFSET (blinking) for 1 second, then return to the measure mode. To clear minimum and maximum values, press ZERO/CLR button (when min/max values are indicated). Gauge will auto advance once zeroed.



The Max/Min key allows review of minimum and maximum pressure values since unit start-up or last push of the clear key. Press key to:

- 1) Indicate maximum pressure.
- 2) Indicate minimum pressure.
- 3) Exit MAX/MIN mode and return the unit to pressure measurement mode. To clear minimum and maximum values press ZERO/CLR key (must be in MAX/MIN mode).

The ▼ (down arrow key) is used in the MENU mode, see following MENU key section.

KEYPAD FUNCTIONS



This key allows for customization of the gauge. Pressing the MENU key allows cycling through the main MENU items; UNITS, CONFIG, GRAPH, OFF, UPDAT & DAMP. Any item changed in the Menu become the new default setting(s). Revised settings are saved in the event of power loss.

The ▲ (up arrow key) or ▼ (down arrow key) on the keypad allows for scrolling through the MENU options to increase or decrease numeric values as required. If in the menu mode, gauge will automatically advance to measure mode once selected MENU item has been set.



Key for gauge
with Backlite

Key for gauge
without Backlite
displayed with
▲ (up arrow
icon only)

This key manually turns the backlite on or off. five options are available. They include NEVER, 10 sec, 30, sec, 1 min, 5 min*. With the NEVER option, the gauge BACKLITE will remain lit whenever the gauge is in the ON mode or until the BACKLITE button is pushed again. Options, 10 sec, 30 sec, 1 min, 5 min*. allow the BACKLITE to automatically turn-off after a selected period of time.

To use the BACKLITE option:

Step 1: Press the MENU key.

Step 2: Press the ▲ (up arrow key) or ▼ (down arrow key) until the word LITE appears.

Step 3: Press ENTER.

Step 4: Press the ▲ (up arrow key) or ▼ (down arrow key) to select the BACKLITE option.

Step 5: Press the ENTER key to finalize your choice of LITE options.

KEYPAD FUNCTIONS



This key allows for selecting gauge features in the menu finalizing selection. Use of the enter key is described throughout operating instructions.

MENU OPTIONS

UNITS: 12 units of measurement are available: psi, mmHG, inH₂O with three temperature options: 20°C, 60°F, 4°C*, mBar, inHg, ftH₂O, mPa, kPa, kg/cm² and bar.

Step 1: Press the MENU key until the word UNITS appears.

Step 2: Press Enter.

Step 3: Press the ▲ (up arrow key) or ▼ (down arrow key) to select the required unit of measure.

Step 4: Press ENTER to finalize the UNIT selection.

Note: For inH₂O range with three temperature options, press the ▲ (up arrow key) and ▼ (down arrow key) to select the desired temperature, then press ENTER to finalize the UNIT selection.

CONFIG: This option allows access to additional Menu options. Options include:

- **ENTPW** or enter password (*this appears as a sub-menu in the CONFIG mode if a user password has been set*).
- **RECAL** (allows for zero, span and mid-scale calibration of the gauge).
- **ObUTN** or zero key (allows for adjustment of % of range that can be zeroed),
- **dISAb**, allows for disabling MENU options.
- **SETPW:** This feature allows for a user defined numeric password. If a user password is not set, all features in the CONFIG mode will be accessible without a password. If a user password is set, all items in the CONFIG menu options are accessible with or without a user password. If a user password is programmed, it will be required to access the CONFIG menu options.

*Indicates default.

KEYPAD FUNCTIONS

MENU FUNCTIONS

How to Use Your Menu Functions

To set a user password (SETPW):

Step 1: Press the Menu key on the keypad

Step 2: Press the ▲ (up arrow key) or ▼ (down arrow key) until the word CONFIG appears.

Step 3: Press Enter. The word SETPW appears on the gauge display

Step 4: Press Enter. A five digit numeric password is now required.

Step 5: Press the ▲ (up arrow key) or ▼ (down arrow key) on the keypad to select the first digit of the password.

Step 6: Press ENTER.

Step 7: Repeat until the five-digit password is shown on the gauge display.

Step 8: Press ENTER.

Note: to erase password at any time while in the SETPW (set password) mode, press the ZERO/CLEAR key. The user will be prompted to reprogram the password once the five-digit password is entered. The gauge will display SAVE.

Step 9: Press Enter to save the password setting.

ENTPW: Once a user password has been established and entry into the CONFIG mode is required, the user will be prompted to ENTPW or enter password.

Follow setup steps 4-8 above.

RECAL: or recalibrate allows for zero, mid-scale, full-scale and factory default calibration of the gauge. The RECAL feature also allows for recalibration of gauges with 4-20mA output.

*Indicates default.

MENU FUNCTIONS

To use RECAL option:

Step 1: Press the Menu key on the keypad

Step 2: Press the ▲ (up arrow key) or ▼ (down arrow key) on the keypad until the word CONFIG appears.

Step 3: Press Enter.

Step 4: Enter user password if it has been programmed.

Step 5: Press ▲ (up arrow key) or ▼ (down arrow key) until the word RECAL appears.

Step 6: Press Enter.

Step 7: The gauge will now flash between INPUT and unit of measure on the lower line and .00 on the top line. Apply zero pressure to the gauge.

Step 8: Press Enter. Zero pressure is now set.

Step 9: The gauge will display full-scale pressure. Apply full-scale pressure to the gauge.

Step 10: Press Enter. Full-scale pressure is now set.

Step 11: The gauge will now display mid-scale pressure. Apply mid-scale pressure to the gauge.

Step 12: Press Enter. Mid-scale pressure is now set.

(Note: For compound ranges this recalibration is zero, full-scale, mid-scale and full-vac.)

FOR FACTORY CALIBRATED SETTINGS:

Step 13: To reinstate factory calibrated settings for zero, full-scale and mid-scale press the ▼ (down arrow key) Menu key until the word FACT appears.

Step 14: Press Enter. Factory calibration settings are now reinstated.

Step 15: After zero, full-scale and/or mid-scale or factory default calibration have been set, the word SAVE appears on the gauge display.

Step 16: Press Enter to finalize calibration.

* Indicates default.

MENU FUNCTIONS

Note: Calibration of Zero, mid-scale or span can be set independently of each other. For instance, if only full-scale calibration is required, press the ▼ (down arrow key) until the gauge display indicates full-scale pressure. Press Enter and proceed as indicated above. Calibration of zero, midscale and full-scale is recommended when recalibrating the gauge.

ZERO KEY (0bUTN): This feature allows the user to select percent of full-scale at which the gauge can be rezeroed using the Zero/Clear key on the keypad. Options include 5% full-scale*, 10% full-scale or DISAB (disable of the zero key).

To use ZERO option:

Step 1: Press the Menu key on the keypad.

Step 2: Press the ▲ (up arrow key) or ▼ (down arrow key) until the word CONFIG appears.

Step 3: Press Enter.

Step 4: Enter user password, if it has been programmed.

Step 5: Press the ▲ (up arrow key) or ▼ (down arrow key) until the word 0bUTN (zero key) appears.

Step 6: Press Enter.

Step 7: Press the ▲ (up arrow key) or ▼ (down arrow key) to select 5PCT (5% full-scale), dISAb (disable zero key) or 10PCT (10% full-scale).

Step 8: Press Enter to finalize the selection.

DISAB: or disable: This feature allows the user to dISAb (or disable) or ENAb (enable) items in the MENU. Some keypad keys can also be enabled or disabled. Any or all MENU items can be enabled or disabled.

To use DISAB option:

Step 1: Press the Menu key on the keypad.

Step 2: Press the ▲ (up arrow key) or ▼ (down arrow key) until the word dISAb appears.

*Indicates default.

MENU FUNCTIONS

Step 3: press ENTER. The current setting (ENAB or DISAB) will be displayed.

Step 4: Press the ▲ (up arrow key) or ▼ (down arrow key) on the keypad to select a setting.

Step 5: Press ENTER To finalize the setting.

GRAPH: This option allows the user to change the BAR graph on the gauge display to correspond to any desired pressure within the pressure limits of the gauge. This option is useful when identifying a select portion of the full-scale range of the gauge. The default setting for the GRAPH is zero and full-scale pressure. For compound gauges, the default setting for zero is set at full-scale vacuum. Full-scale pressure is set at the positive pressure as displayed on the gauge keypad.

For gauges supplied with the 4-20mA output option, the default is 4mA equals 0% of the bar graph and 20 mA equals 100% of the bar graph.

Changing the bar graph to a pressure other than 0 and 100% of range will also change the 4-20mA output to correspond with the new bar graph pressures for 0 and 100%.

To use GRAPH option:

Step 1: Press the MENU key.

Step 2: Press the ▲ (up arrow key) or ▼ (down arrow key) on the keypad until the word until the word GRAPH appears.

Step 3: Press ENTER . The gauge display will indicate the set full scale pressure range setting on the top line. The middle line indicates the bar graph at 100% of full-scale. The bottom line of the display will indicate SETFS to set the full-scale range as displayed by the bar graph and 4-20mA.

Step 4: Press the ▲ (up arrow key) or ▼ (down arrow key) on the keypad to increase or decrease gauge value at 100% of range.

* Indicates default.

MENU FUNCTIONS

Step 5: Press the ENTER key to finalize your choice. The gauge display will now display SET. After two seconds the screen will display the pressure value for 0% on the top line. The middle line indicates the bar graph at 100% of fullscale. The bottom line will display SET 0.

Step 6: Press the ▲ (up arrow key) or ▼ (down arrow key) on the keypad to increase or decrease gauge value at 0% of range.

Step 7: Press the ENTER key to finalize your choice. The new values for the bar graph and 4/20mA settings have now been saved.

OFF: This option sets the amount of time before the gauge will turn itself off. Offerings are Never*, 30MIN, 10MIN, 5MIN, 2 MIN.

To use the OFF option:

Step 1: Press the MENU key.

Step 2: Press the ▲ (up arrow key) or ▼ (down arrow key) until the word OFF appears.

Step 3: Press ENTER.

Step 4: Press the ▲ (up arrow key) or ▼ (down arrow key) to select the desired OFF time.

Step 5: Press the Enter key to finalize the OFF setting.

UPDATE: This option allows for changing the rate at which pressure is updated on the display screen. This feature is useful with rapid changes in process pressure that may cause flutter of the display. Options are 100ms*, 1 sec, 500ms and 200ms, updates per second or 100ms*.

Since customer processes vary, update rates should be selected based on the application.

To use the UPDATE option:

Step 1: Press the MENU key.

*Indicates default.

MENU FUNCTIONS

Step 2: Press the ▲ (up arrow key) or ▼ (down arrow key) until the word UPDATE appears.

Step 3: Press Enter.

Step 4: Press the ▲ (up arrow key) or ▼ (down arrow key) to select an update rate.

Step 5: Press ENTER to finalize the selection.

DAMP or dampening: with five different options, this mode allows for taking process pressure readings and averaging them. This option is particularly useful to stabilize minor process fluctuations. The options are NONE*, AVG 8, AVG 6, AVG 4, AVG 2.

Step 1: Press the MENU key until the word dAMP appears.

Step 2: Press Enter

Step 3: Press the ▲ (up arrow key) or ▼ (down arrow key) to select a dampening option.

Step 4: Press the ENTER key to finalize your Damp option.

(This Menu item is only seen on units with the switch option)

SWSET: Allows for setting switch setpoints. The gauge is offered with one or two SPDT switches. If (one) SPDT switch is ordered the menu option is SW1. If (two) SPDT switches are ordered, the MENU options are SW1 and SW2.

Step 1: Press the MENU key.

Step 2: Press the ▲ (up arrow key) or ▼ (down arrow key) on the keypad to select the switch to be set. (If two switches are present.)

Step 3: Press ENTER. The top line of the gauge display will indicate pressure at 60% of the fullscale gauge range* or the most recent switch setpoint. The middle line of the display will indicate a bar graph that displays the pressure position within the pressure range. The bottom line will display SETPT (blinking).

*Indicates default.

MENU FUNCTIONS

Note: Setpoints are limited to the full-scale pressure range of the gauge.

Step 4: Press the ▲ (up arrow key) or ▼ (down arrow key) on the keypad to increase or decrease switch set-point

Step 5: Press the ENTER key to finalize switch setpoint. The gauge will display SET. After two seconds, the top line will indicate RETRP pressure. The bottom line will read SET.

Step 6: Repeat above to set RETRP (retrip value) If the gauge is supplied with (one) setpoint, the screen will advance to the measurement mode. If (two) switches are supplied the display will advance to SW2.

Repeat the aforementioned if the gauge is supplied with two switches.

Notes: The bar graph will increase or decrease as any setpoint pressure is adjusted. The bar graph indicates switch setpoint position within the full-scale pressure range of the gauge.

The switch setpoint unit of pressure measurement corresponds with the current set unit of measure of the gauge. If gauge unit of measurement is changed after switch(es) is set, switch setpoint(s) will automatically be updated to correspond with revised unit of measurement. Switch deadband is the difference between the SETPT (setpoint) and the RETRP (retrip) pressure.

DIGITAL SANITARY GAUGE SPECIFICATIONS

Type	Conventional Tri-clamp: 2032 (battery), 2132 ⁽¹⁾ (4-20mA), 2232 ⁽¹⁾ (line) In-line Tri-clamp: 2036 (battery), 2136 (4-20mA), 2232 (line)
Accuracy: Terminal Point Full Scale	.25% F.S. Accuracy:
Case Size	3"
Case Material/Finish	(3') 300 series SS, Electropolished
Case Enclosure Rating	Weatherproof, IP65, NEMA 4
Wetted Parts	316 SS
Tri-Clamp Connection	Direct, in-line 1½", 2", Ashcroft remote in-line (XRE).
Seal Surface Finish	12-20Ra
Connection Location	Lower
Ranges	15 psi thru 1,000 psi including metric, compound & vac
Process Temp. Limits ⁽²⁾	14°F / 275°F (-10°C / 135°C) to withstand clean in place (CIP) & steam in place (SIP)
Ambient Temp.Limits ⁽³⁾	14°F / 140°F (-10°C / 60°C)
Temperature Error	± .22% per 10°F, (12°F) (Span and Zero shift can be eliminated by rezeroing the gauge at operating temperatures. <i>Temperatures must be within process temperature limits</i>)
Storage Temperature	-4°F / 158°F (-20°C / 70°C)
Overrange Pressure	2x range of gauge
DISPLAY	
Type	LCD
Display Digits	5 Digits
Character Height	.60"
Backlite	Off By Default
Bar Graph	Yes
Battery Life	1000 Hrs., Battery Life Indicator - standard
Agency Approvals	CE (excludes XRE variation) Material Traceability Certification to EN 10204: 2004 3.1 standard
KEYPAD FUNCTIONS	
On/Off	Manually Turns Unit On & Off (auto off options in menu)
Zero/Clear	Zeros Display or Clears Min/Max Values When Displayed
Min/Max Arrow Key	Stores Min & Max Values, Arrow Key allows for scrolling thru Menu items
Menu	Allows for changes to default settings (See Below)
Backlite (optional) Arrow Key	Manually Turns Backlite On & Off (auto off options in menu), Arrow Key allows for scrolling thru Menu items
Enter	Selects Items In the Menu
MENU MODE	
Engineering Units (Units)	Allows Scrolling Through Menu To Select Available Options 10 units of measurement are available psi, in.h ₂ o with 3 temp. options: 20°C, 60°F, 4°C*, mmHg, fth ₂ o, mPa, kPa, kg/cm. & bar
Configuration Mode(Config)	Allows for changes to default settings of gauge
Bar Graph (Graph)	Allows for adjustment of bargraph & 4-20(optional feature)
Auto Off (Off)	Allows for changes to auto off of gauge 5 Options:, 30 Min., 10 Min., 5 Min., 2 Min., Never
Update Rate (Update)	4 Options: 100milli-sec, 1sec, 500milli-sec, 200milli-sec,
Dampening (Damp)	6 Options: None, Average 8, 6, 4, 2 times per 100ms
Backlite Lit (optional)	5 options: NEVER, 10 sec, 30, sec, 1 min, 5 min.
Zero Disable	Zero "lockout" feature
Field Recalibration	Zero, Span & Midscale (password protected)
Calibration	Allows for recalibration of zero & span (includes factory default calibration)
OPTIONS	
4-20mA Display	
Line Powered	12-36 Vdc
Switching	(XU1 code) (1) or (XU@ code) (2) SPDT switches, (requires line power), (max. contact 30Vdc, 1 amp, 125Vac, .5 Amp) Switches adjustable to 100% of range
Remote Mount Seal	(RE code) standard with 10' shielded cable

Notes (1) 3' shielded cable standard

(2) Rezero gauge often after exposure to elevated temperatures and use.

(3) The 2030 Series Digital Gauge is not suitable for an autoclave.

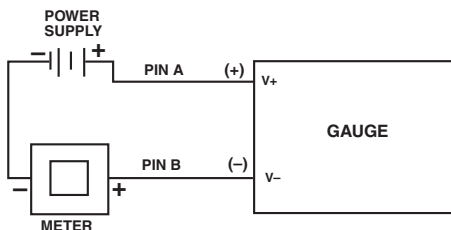
DIGITAL SANITARY GAUGE RANGES:

psi	Comp. (psi)	mmHg (press.)	in. Hg (press.)	In. H ₂ O	mm H ₂ O	mBar	ft. H ₂ O	mPa	kPa	Bar/ ksc
	-15/0/15	1500	60	800	60	250	30	6	200	2
	-15/0/30	2000	100	1000	100	300	60	10	300	4
	-15/0/60	3000	160		160	400	160	50	400	6
30	-15/0/100		200		200	500	200		600	10
60			300		300	600	300		800	16
100			400		400	1000	400		1000	25
160			600		600	1500	600		1600	40
200			800		800	2000	1000		2500	60
300			1000		1000	2500			4000	100
600			1600			4000			6000	160
800			2000			5000			8000	250
1000			3000							400
1500			6000							500
2000										800
3000										1000
5000										
8000										
10,000										
15,000										
20,000										

DISPLAY MESSAGES:

Display/Problem	Description	Action
No Battery Icon Display (applicable to gauges with batteries)	Gauge has <10% battery life left	Replace batteries
OFFSET (blinking)	Zero/Clear button pushed when pressure displayed is beyond set rezero pressure limit	Only rezero the gauge within limits of setting in Menu
Menu button disabled	Gauge is in Max/Min mode	Push Max/Min button until unit of measure is displayed on keypad
Unit of measure selected in Menu displays N/A	Resolution at full scale pressure range exceeds 50,000 counts	Choose another unit of measure
I can't set the password I want	00000 is not a valid password	Select a different password
I can't access items in the main Menu	Items that cannot be accessed have been disabled	Enable item(s) in the Menu. See Menu/CONFIG and diSAb or DISABLE

WIRING DIAGRAM



4-20mA

(separate power supply required when switch(s) is/are ordered)

