



Montréal, 25 Mai 2020

JEREMY PAYNE
ASHCROFT INC.
250 EAST MAIN STREET
STANDFORD CONNECTICUT
USA 06614

Fabricant : ASHCROFT INC.
250 EAST MAIN STREET
STANDFORD CONNECTICUT
USA 06614

Numéro de dossier : 951271
Numéro(s) de dessin (s) : BG8008S-REV.0

Objet : Enregistrement des plans et devis – Confirmation de l'enregistrement

Monsieur,

La Régie du bâtiment du Québec (RBQ) vous informe que votre demande d'enregistrements de plans et devis a été traitée et que cette conception a été enregistrée sous le numéro d'enregistrement canadien (NEC\CRN) : **0F05208.6**.

Nous portons à votre attention cette exigence applicable à la réglementation sur les installations sous pression et des codes et normes qui y sont associés :

- Le constructeur doit maintenir un système de contrôle de la qualité valide pour fabriquer selon ce NEC.

Le présent avis d'approbation ne dégage pas le constructeur de ses responsabilités quant à la conception ou à la construction des équipements fabriqués selon ce NEC.

Salutations distinguées,

Bureau d'expertise et d'homologation en équipements sous pression

Montréal

545, boul. Crémazie Est, 7^e étage
Montréal (Québec) H2M 2V2
Téléphone : 514 873-6459
Sans frais : 1 866 262-2084
www.rbq.gouv.qc.ca

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Manufacturer : ASHCROFT INC.
250 EAST MAIN STREET
STANDFORD CONNECTICUT
USA 06614

Our reference : 951271
Design number : BG8008S-REV.0

Subject: Registration of designs – Confirmation of approval

Dear Sir,

The Régie du bâtiment du Québec (RBQ) informs you that your application for the registration of designs has been evaluated and that the design was registered under the Canadian Registration Number (CRN\NEC) : **0F05208.6**.

We bring your attention this requirement of the regulation respecting pressure installations, and the codes and standards adopted :

- The manufacturer must maintain a valid quality control program to produce according to the CRN.

This notice of approval does not relieve the constructor of his responsibilities with respect to the design or construction of equipment manufactured according to this CRN.

Yours sincerely,

Bureau d'expertise et d'homologation en équipements sous pression

Montréal

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Montréal (Québec) H2M 2V2
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Statutory Declaration Registration of Fittings

Building Act (B-1.1)
Regulation respecting pressure vessels (B-1.1, r. 6.1)
Boiler, pressure vessel, and pressure piping code (CSA B51)

This declaration must be filled out and sent to the Régie du bâtiment du Québec (RBQ) by pressure fitting manufacturers when they make an application registration for fittings.

For more information on the application registration for fittings, consult the www.rbq.gouv.qc.ca/fittings-pv.

1. Fittings to register

List the fittings included in this declaration and that you wish to register.

N°	Description	Additional information (detail, calculations or approval sheets)
1	Per Scope of Registration Summary:	Category F
2	ASHCROFT-BG8008S-REV.0	
3		
4		
5		

2. Declaration of the person in charge

The person in charge is someone in a position of authority, such as a vice-president, a plant manager or a chief engineer.

2.1 Design

I, the undersigned, Philip Reed Quality Assurance Manager,
(Name of the person in charge) (Title of the person in charge)

from Ashcroft Inc., located at 250 East Main Street, Stratford, CT, 06614, United States
(Company's name) (Plant's address)

hereby declare that the above-mentioned fittings and subject to the Regulation respecting pressure installations:

comply with the requirements of the ANSI/ASME codes as to their dimensions, identification, material and purpose
or
 are not covered by the ANSI/ASME codes, but are in compliance with ASME B31.3
(Name of code or standard)

code or standard and are designed according to the best current engineering practice, as proven by the enclosed approval report.

2.2 Manufacturing quality control

I further declare that the manufacture of these fittings is controlled by a quality control program that complies with the requirements of the following code: ISO 9001:2015, and has been verified by Lloyd's Register Quality Assurance, Inc.
(Name of code) (Authorized agency)


Signature of the person in charge:  Date (yyyy-mm-dd): 2019-11-20

3. Declaration of commissioner for oaths

I certify that this declaration has been administered before me, at Stamford, Connecticut on 2019-11-14.
(Location) (Date (yyyy-mm-dd))

Signature of commissioner for oaths: Jeanette Bednarz Date (yyyy-mm-dd): 2019-11-14

Stamp the seal:



Jeanette Bednarz
Notary Public, State of Connecticut
My Commission Expires 7/31/24

4. Registration confirmation (for RBQ's use only)

As far as I know, this application complies with the requirements of the Act and with standard CSA B51, Part 1, section 4.2, and is accepted for registration in the class F.

This registration expires in ten (10) years after the date of registration indicated above, and it must be validated again after this period.

Canadian registration number (CRN): _____ Registration date (yyyy-mm-dd): _____



Documents to attach

Any application registration for fittings must include these documents:

- Statutory Declaration Registration of Fittings (2 copies)
- Detailed calculations or burst test report (1 copy)
- Detailed technical drawings or catalogues (2 copies)
- Example of the manufacturer's marking (1 copy)
- Proof that a valid and approved quality control program has been implemented (1 copy)
- Form Application for design registration (1 copy)

See Scope of Registration

Sending the form

This declaration is mandatory in order to submit an application registration of fittings.

Application registration for fittings must only be sent by mail to this address:

Bureau d'expertise et d'homologation en équipements sous pression
Régie du bâtiment du Québec
545, boulevard Crémazie Est, 7^e étage
Montréal (Québec) H2M 2V2

Certificate of Approval

This is to certify that the Management System of:

Ashcroft, Inc.

250 East Main Street, Stratford, CT, 06614, United States

has been approved by LRQA to the following standards:

ISO 9001:2015



Chris Koci - Business Director - Certification

Issued by: Lloyd's Register Quality Assurance, Inc.

Current issue date: 7 August 2018
Expiry date: 31 January 2021
Certificate identity number: 10115508

Original approval(s):
ISO 9001 – 11 January 1994

Approval number(s): ISO 9001 – 0011501

The scope of this approval is applicable to:
Design and Manufacture of Pressure and Temperature Calibration and Measurement Equipment. Distribution
of Pressure and Temperature Measurement Equipment Sourced Globally.



Scope of Registration Summary, ASHCROFT-BG8008S-REV.0

Model	Process Connection size	Constructed Material		Design Pressure (psi)	Design Temp. (°F)	Drawings	Codes of Construction
		Bourdon Tube	Socket				
63mm Sockets 8008S Series	1/8 NPT	A269 TP316/316L	A479 316L	15,000	250 (121 °C)	053D367 369D151 142D382 346B249 350B197 315A176 315B177 283A167 141A470 142C383 145C151 145B152	ASME B31.3
	1/4 NPT			15,000			
	G1/4B			15,000			
	1/4 BPST or R1/4			15,000			
	SAE-4			10,000			
	JIC-4			15,000			
	M14x1.5			15,000			
	3/8" Tube Stub			10,000			
	1/4" Tube Stub			10,000			
	1/2" Tube Stub			10,000			
100mm Sockets 8008S Series	1/4 NPT	A269 TP316/316L	A479 316L	15,000	250 (121 °C)	053D367 369D151 142D382 346B249 350B197 315A176 315B177 283A167 141A470 142C383 145C151 145B152	ASME B31.3
	G1/4B			15,000			
	1/2 NPT			10,000			
	G1/2B			15,000			
	M20x1.5			15,000			
	1/4 BPST or R1/4			15,000			
	3/8" Tube Stub			10,000			
	1/4" Tube Stub			10,000			
	1/2" Tube Stub			10,000			
	1/4 HP			15,000			
1/2 BSPT	15,000						

Approved by: Chris Blatherwick

Title: Product Development Manager, ME/MFG

Signed:



Date approved: 4/7/2020

