- Compact and highly configurable; wide selection of pressure connections, electrical terminations and outputs
- Designed for mid-high volume OEM applications
- Stainless steel sensing element
- Field proven polysilicon thin film pressure sensor
- Pressure ranges from VAC to 10,000 psi

### **Typical Uses**

- Off road vehicles
- Construction machinery
- Hydraulic and pneumatic sensing
- Performance racing
- Transportation
- Agriculture implements
- Compressor control
- HVAC/R
- Process automation and control
- Pump monitoring

### **Specifications**

72 °F ±2 °F (22 °C ±1 °C) Reference Temperature:

**Accuracy Class:**  $\pm 1.0\%$  Span ( $\pm 0.50\%$  Optional):

> Includes non-linearity, hysteresis. non-repeatability, zero offset and span setting errors at reference temperature.

**Total Error Band** ±1.0% of Span: From 0 °C to 85 °C (32 °F to 185 °F)

Accuracy (TEB): ±2.0% of Span: From 85 °C to 125 °C (185 °F to 257 °F)

±2.0% of Span: From -40 °C to 0 °C (-40 °F to 32 °F) Includes the combined effects of non-linearity (Terminal Point Method), hysteresis, non-repeatability, temperature and zero offset and span setting errors

Stability:  $\leq \pm 0.25\%$  of span/year

**Durability:** 50 million cycles

CE, ROHS, UL Recognized component per UL Approvals: 61010-1, Safety Requirements for Electrical

Equipment for Measurement, Control, and

Laboratory Use

### **Environmental Specifications**

Storage: -58 °F to 257 °F (-50 °C to +125 °C) Temperature Operating: -40 °F to 257 °F (-40 °C to +125 °C) Limits: Ambient: -40 °F to 221 °F (-40 °C to +105 °C)

**Humidity Effects:** 0 to 100% R.H.,  $\pm$  .05% typical

### **Functional Specifications**

Vibration Effects: Random vibration (20 g)

RMS; 20-2000 Hz per IEC 60068-6-4

Shock Effects: 100 Gs. 6 msec

Drop Test: Withstands 1 meter on concrete

# Tru%ccuracy



S1 Low Pressure Transducer



#### **Key Benefits**

- Compact & rugged design
- Variety of housing and connection material options
- High EMI/RFI immunity ratings

### **Functional Specifications**

Response Time: < 5 msec Warm-up Time: < 20 msec

Position Effect: < ±0.015% span typical

### **Electrical Specifications**

500 Vac Insulation

Withstand Voltage:

Insulation >100 M0hms @ 100 Vdc

Resistance:

Circuit Protection: Reverse polarity and miswire protection

(excludes ratiometric output)

Continued on page 2



Output Signals Available						
Voltage Output	Excitation	Max Supply Current				
0-5 Vdc, 3 wire	9-32 Vdc	11 mA				
0-10 Vdc, 3 wire	14-32 Vdc	11 mA				
1-5 Vdc, 3 wire	9-32 Vdc	5 mA				
1-6 Vdc, 3 wire	9-32 Vdc	5 mA				
1-10 Vdc, 3 wire	14-32 Vdc	11 mA				
0.1-10 Vdc, 3 wire	14-32 Vdc	11 mA				
0.5-4.5 Vdc, 3 wire	9-32 Vdc	5 mA				
Ratiometric Output						
0.5-4.5 Vdc, 3 wire	$5  \text{Vdc} \pm 0.5  \text{Vdc}$	5 mA				
Current Output						
4-20 mA, 2 wire	9-32 Vdc					

### **Environmental Rating**

Rating:	Electrical Connections
IP67, NEMA 6X	Metri-Pack <sup>®</sup> shielded cable, Deutsch <sup>®</sup> ,
	DT/DTM, AMP <sup>®</sup> Econoseal <sup>®</sup> /Superseal <sup>®</sup> , and M12
IP65, NEMA 4X	EN 175301-803 Form A & C (DIN 43650 A & C)

### Wetted Components

Wetted Components	
Sensor Diaphragm:	17-4 PH with 303 stainless steel adapter for 304 stainless steel pro- cess connection and housing. 316L with 316L stainless steel adapter for 316L stainless steel process connec- tion and housing
Process Connection	304 or 316 stainless steel. Contact Ashcroft for additional material options.

### Non-Wetted Components

Ashcroft for additional material	Housing:	304 or 316 stainless steel. Contact
		Ashcroft for additional material options.

### **EMC Testing**

EMC:	Directive 2	2014/30/	EU, and	EN61326-1,
		" .		

	EN61326-2-3 (Industrial Env.)	
Immunity:	61000-4-2 (ESD)	±4 kV/±8 kV (Contact/Air)
	61000-4-3 (Radiated RF)	10 V/m to 1 GHZ, 3 V/m to 2 GHz, 1 V/m to 2.7 GHz
	61000-4-4 (EFT/Burst)	±1 kV (5/50 msec, 5 kHz)
	61000-4-5 (Surge)	$\pm 1$ kV, Earth to Shield over all I/O lines
	61000-4-6 (Conducted RF)	3 V/ (0.15 to 80 MHz)
	61000-4-8 (Line Freq. Magnetic)	30 A/m

Emissions: EN 55011 (CISPR 11) Class A, Group 1 & FCC (47 CFR 15)

## Truxccuracy What Does It Mean?

Ashcroft's TruAccuracy™ specification is exclusively based on terminal point methodology instead of statistically derived schemes like 'best fit straight line'.

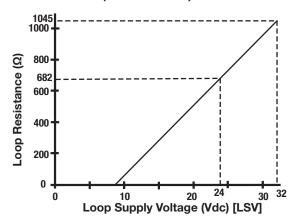
TruAccuracy™ means the Ashcroft S1 has standard span accuracy of  $\pm 1.00\%$  with option to purchase as  $\pm 0.50\%$  out of the box. Zero and span setting errors are already included in the standard  $\pm 1.00\%$  or optional  $\pm 0.50\%$  of span accuracy spec

The S1 is ready to be installed with no additional calibration adjustments required.

A unit from another manufacturer advertised as  $\pm 0.25\%$  best fit straight line may actually be a  $\pm 1.25\%$  to  $\pm 2.25\%$  device. Using best fit straight line method, the accuracy spec does not include zero and span setting errors, which can be as much as  $\pm 1.00\%$  each.

### **Power Supply & Load Resistance**

### Power Supply Voltage vs. Loop Resisitance (4-20 mA ONLY)



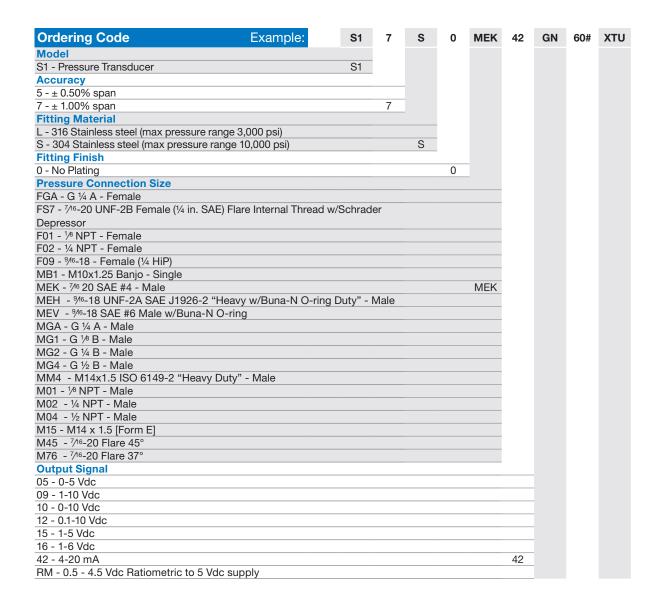
 $V_{MIN} = 9V + [0.022A^* \times (R_L)]$ (\*includes a 10% safety factor)

 $R_L = R_S + R_W$ 

R<sub>L</sub> = Loop Resistance (Ohms) R<sub>S</sub> = Sense Resistance (Ohms) Rw = Wire Resistance (Ohms)

Rw's w is a subscript







Ordering Code (continued)	Example:	S1	7	S	0	MEK	42	GN	60#	XTU
<b>Electrical Termination (See PINOUTS</b>	and DIMENSIONS	sections	for sp	ecific p	art c	ode pin	out			
descriptions)										
EN 175301-803 Form C (DIN 43650, Fo	rm C) elec conn a	dd conn p	art co	de:						
DC - No mating connector										
N1 - With matting connector (PG 7 cable	gland outlet)									
EN 175301-803 Form A (DIN 43650, Fo	rm A) elec conn ac	dd part co	des:							
DA - No mating connector										
D0 - With mating connector (PG 9 cable	gland outlet)									
CD - With mating connector (1/2 NPT female	ale conduit cable									
outlet)										
M12 - 4 Pin with molded thread										
EW - M12 (no mating connector)										
GW - M12 (no mating connector)										
LW - M12 (no mating connector)										
RW - M12 (no mating connector)										
M12 - 4 Pin with metal thread										
EX - M12 with Pin 3 as Common (no mati	ing connector)									
GX - M12 (no mating connector)	,									
LX - M12 (no mating connector)										
RX - M12 with Pin 4 as Common (no mat	ing connector)									
Shielded cable with PVC jacket and 24	AWG leads									
FA - 1 foot										
FB - 1 meter										
FC - 10 feet										
FD - 5 Meters										
FE - 20 feet										
Metri-Pack®										
GN - No mating connection								GN		
AMP® Econoseal®										
JN - No mating connection										
Deutsch® DT Series DT04-3P										
DT - Without mating connector										
DR - Without mating connector										
AMP® Superseal®										
AP - No mating connector										
Deutsch® DT Series DT04-4P										
DU- Without mating connector										
Deutsch® DTM Series DTM04-3P										
DS - Without mating connector										
Pressure Ranges (see range table on	page 4)									
60# - 60 psi									60#	
Option (if including an option(s) must	include an "X")									X
TU- Throttle plug										 TU
P9 - Individual packing										
6B - Clean for oxygen service										
ob Siduritor oxygori dorvido										

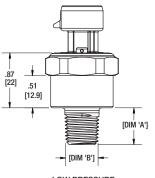


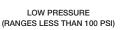
#### **S1 Pressure Range Table** Fitting Material Overpressure **Operating Pressure** Range (PSI) Proof Burst 304 SS 316L SS 0 psi/-14.7 psi Χ Χ 2X 50X 15 psi/-14.7 psi Χ Χ 2X 50X 30 psi/-14.7 psi Χ Χ 2X 50X 45 psi/-14.7 psi Χ Χ 2X 50X 60 psi/-14.7 psi Χ Χ 2X 50X 75 psi/-14.7 psi Χ Χ 2X 50X 100 psi/-14.7 psi Χ Χ 2X 5X 150 psi/-14.7 psi Χ Χ 2X 5X 200 psi/-14.7 psi Χ Χ 5X 2X 300 psi/-14.7 psi 5X Χ Χ 2X 15 psi Χ Χ 2X 50X Χ 50X 30 psi Χ 2X 45 psi Χ Χ 2X 50X 50X 50 psi Χ Χ 2X 60 psi Χ Χ 2X 50X Χ Χ 2X 50X 75 psi 100 psi Χ χ 2X 5X 150 psi Χ Χ 2X 5X 200 psi Χ 5X Χ 2X 250 psi Χ Χ 2X 5X 300 psi Χ Χ 2X 5X 400 psi Χ Χ 5X 2X 500 psi Χ Χ 2X 5X 650 psi Χ Χ 2X 5X 750 psi Χ Χ 2X 5X Χ Χ 5X 1,000 psi 2X χ 1,500 psi Χ 2X 5X 2,000 psi Χ Χ 2X 5X 2,500 psi Χ Χ 2X 5X 5X\* 3,000 psi Χ Χ 2X 4,000 psi Χ 1.5X 4X Χ 5,000 psi 4X 1.5X 6,000 psi Χ 1.5X 3X 7,500 psi Χ 1.5X 3X 10,000 psi Χ 1.2X ЗХ

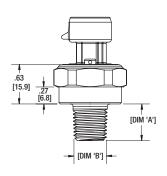
- ksc, bar, kPa, and mPa ranges also available.
- Enhanced proof and burst overpressure may be available on request.
- . \*Burst rating for 3000 psi with 316L SS is 3X

### **Dimensions** are identified in inches and [millimeters]

For reference only, consult Ashcroft for specific dimensional drawings.







HIGH PRESSURE (RANGES GREATER THAN OR EQUAL TO 100 PSI)

Pressu	Pressure Connection General Dimensions				
Pressure Conn. Code	Thread	Dimension A in [mm]	Dimension B in [mm]	Max Pressure (material not considered)	
FGA	G ¼ A - Female	.78 [19.7]	.87 [22.1]	10,000 psi	
FS7	7/16-20 UNF-2B Schrader - Female	.75 [19.2]	.75 [19.1]	2,000 psi	
F01	½-27 NPT - Female	.71 [18.0]	.75 [19.1]	10,000 psi	
F02	1/4-18 NPT - Female	.68 [17.3]	.75 [19.1]	10,000 psi	
F09	<sup>9/6</sup> -18 UNF-2B - Female	.69 [17.5]	.81[20.6]	10,000 psi	
MB1	M10x1.25 Banjo - Single	.79 [20.0]	.39 [9.9]	6,000 psi	
MEH	%6-18 UNF-2A SAE J1926-2 "Heavy Duty" - Male	.47 [12.0]	.48 [12.2]	10,000 psi	
MEK	<sup>7</sup> /16-20 UNF-2A SAE #4 - Male	.43 [ 11.0]	.44 [11.2]	10,000 psi	
MEV	<sup>9</sup> /16-18 UNF-2A SAE #6 - Male	.47 [12.0]	.56 [14.2]	10,000 psi	
MGA	G 1/4 A - Male	.58 [14.7]	.52 [13.2]	10,000 psi	
MG1	G 1/8 B - Male	.39 [10.0]	.38 [9.7]	5,800 psi	
MG2	G 1/4 B - Male	.59 [15.0]	.52 [13.2]	10,000 psi	
MG4	G 1/2 B - Male	.90 [22.9]	.71 [18.0]	10,000 psi	
MM4	M14x1.5 ISO 6149-2 "Heavy Duty" - Male	.43 [11.0]	.46 [11.7]	10,000 psi	
M01	1/8-27 NPT - Male	.47 [12.0]	.42 [10.7]	10,000 psi	
M02	1/4-18 NPT - Male	.58 [14.7]	.53 [13.5]	10,000 psi	
M04	1/2-14 NPT- Male	.78 [19.7]	.84 [21.3]	10,000 psi	
M15	M14 x 1.5 [Form E] (DIN 3852-11/ISO 9974-2)	.47 [12.0]	.46 [11.7]	10,000 psi	
M45	<sup>7</sup> /16-20 Flare 45°	.55 [14.0]	.44 [11.2]	10,000 psi	
M76	<sup>7</sup> ∕16-20 Flare 37°	.55 [14.0]	.55 [14.0]	10,000 psi	

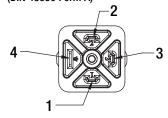
Note 1: Dim 'B' Measured to thread OD Note 2: Dimensions in [] are millimeters

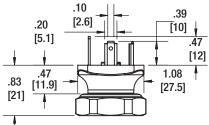


### **Dimensions** are identified in inches and [millimeters]

For reference only, consult Ashcroft for specific dimensional drawings.

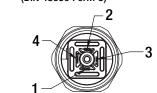
### DA - EN17530-803 Form A (DIN 43650 Form A)

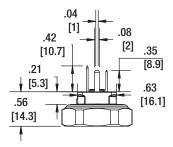




	Din Form A				
Pin #	Voltage Function	Current Function			
1	V+	V+			
2	V- (Common)	V-			
3	Output	V-			
4	Ground	Ground			

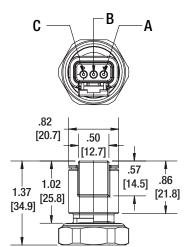
### DC - EN17530-803 Form C (DIN 43650 Form C)





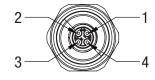
Din Form C					
Pin #	Voltage Function	Current Function			
1	V+	V+			
2	V- (Common)	V-			
3	Output	V-			
4	Ground	Ground			

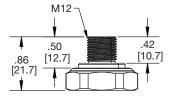
#### DS - Deutsch® DTM04-3P



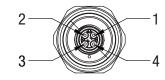
	Deutsch® DTM04-3P				
Pin #	Voltage Function	Current Function			
Α	V+	V+			
В	V- (Common)	V-			
C	Output	V-			

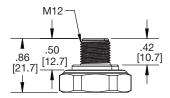
### EW/RW/GW/LW (Plastic Threads)





### EX/RX/GX/LX (Metal Threads)





M12-4P Pin-out Type 1 (EW/EX))					
Pin #	Voltage Function	Current Function			
1	V+	V+			
2	Ground	Ground			
3	V-	V-			
4	Output	V-			

M1:	M12-4P Pin-out Type 2 (RW/RX)		
Pin #	Voltage Function	Current Function	
1	V+	V+	
2	Output	V-	
3	Ground	Ground	
4	V-	V-	

M1	M12-4P Pin-out Type 3 (GW/GX)		
Pin #	Voltage Function	Current Function	
1	V+	V+	
2	V-	V-	
3	Ground	Ground	
4	Output	V-	

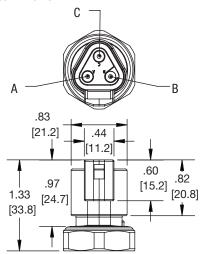
	M12-4P Pin-out Type 4 (LW/LX)		
	Pin #	Voltage Function	Current Function
	1	V+	V+
ĺ	2	Output	V-
	3	V-	V-
	4	V-	V-



### **Dimensions** are identified in inches and [millimeters]

For reference only, consult Ashcroft for specific dimensional drawings.

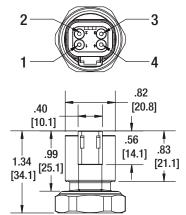
### Deutsch® DT04-3P



Pin-out Type 1 (DT)		
Pin #	Voltage Function	Current Function
Α	V+	V+
В	V-	V-
С	Output	V-

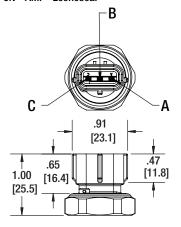
Pin-out Type 2 (DR)		
Pin #	Voltage Function	Current Function
Α	V+	V+
В	Output	V-
С	V-	V-

### DU - Deutsch® DT04-4P



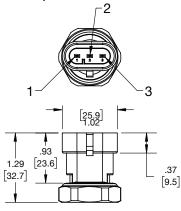
Deutsch® DT04-4P		
Pin #	Voltage Function	Current Function
1	V- (Common)	V-
2	V+	V+
3	Ground	Ground
4	Output	V-

JN - AMP® Econoseal®



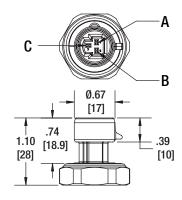
AMP® Econoseal®		
Pin #	Voltage Function	Current Function
Α	V+	V+
В	V- (Common)	V-
C	Output	V-

**AMP Superseal** 



AMP Superseal		
Pin #	Voltage Function	Current Function
1	V-	V-
2	Output	V-
3	V+	V+

GN - Metri-Pack®

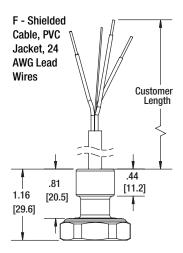


Metri-Pack®		
Pin #	Voltage Function	Current Function
Α	V- (Common)	V-
В	V+	V+
C	Output	V-

For Pinouts, use either V- termination on S1 with 4-20mA output  $\,$ 



### **Dimensions** are identified in inches and [millimeters]



Shielded Cable		
Pin #	Voltage Function	Current Function
Red	V+	V+
Black	Common	V-
White	Output	n/a
Drain	n/a	n/a