# ASHCROFT® Trust the shield.®

### **8009S Pressure Gauge**

#### **FEATURES**

- Removable bayonet ring allows for gauge recalibration
- Meets EN837-1 and ASME B40.100 specifications
- R110 & NGV 3.1 Approvals
- FlutterGuard™ standard on dry gauges
- Custom dials available
- Accessory kits for easy panel mounting
- Designed to meet MSL Helium leak test of 1x10<sup>-6</sup>scc/s

#### **TYPICAL USES**

- Hydraulic systems
- Food and beverage
- Compressors and pumps
- Irrigation equipment
- Refrigerant applications
- Compressed and liquid natural gas applications
- Hydrogen cell, H<sub>2</sub> gas applications

SPECIFICATIONS	
Accuracy: 63 mm: 100 mm:	±1.6% of span per EN837-1 ±1% of span per EN837-1 (thru 10,000 psi) ±2-1-2% of span ASME B40.100 (thru 10,000 psi) ±1% of span per EN837-1 (thru 10,000 psi) ±1.6% of span per EN837-1
Dial Sizes:	63 mm (2½´); 100 mm (4´)
Ranges:	Vacuum, compound, 15 to 20,000 psi, bar, kPa, MPa, kg/cm², (available in single or dual scale)
Working Pressure:	Steady: 75% full-scale value Fluctuating: 80% full-scale value Short Time: full-scale value
Over Pressure/ Proof Pressure:	≤100 bar ranges:  125% of maximum scale value  >100 to ≤600 bar ranges:  115% of maximum scale value  >600 to ≤1400 bar ranges:  110% of maximum scale value
Process Connection Location:	63 mm: Lower, center back or lower back 100 mm: Lower, center back or lower back
Process Connection Sizes:	63 mm: ½ NPT, ¼ NPT, G¼ B, ¼ BSPT, SAE-4 ¾6-20, M14x1.5, #4JIC, ¼ Tube stub male, ¾ Tube stub male, ½ Tube stub male  100 mm: ¼ NPT, ½ NPT, G¼ B, G½ B, M14x1.5, M20x1.5, ¼ BSPT, ½ BSPT, ¼ Tube stub male, ¾ Tube stub male, ½ Tube stub male, ¼ High pressure female
Dial:	Black figures on white background (blue secondary scale for dual scale dials); aluminum
Pointer:	Black, aluminum
Movement:	316 Stainless steel
Dampening:	FlutterGuard™, Glycerin fill, Silicone fill
Temperature Effects:	$\pm 0.04\%$ of span per °C change; reference temp. 20 °C $\pm 0.4\%$ of span per 18 °F change; reference temp. 68 °F
Approvals:	CE/UKCA, RoHS (EU Directives 2011/65/EU and 2015/863); PED (2014/68/EU); R110; NGV 3.1 IP66 rating; NEMA 4X for water and dust ingress



#### **KEY BENEFITS**

- Corrosion resistant
- Economical all stainless steel gauge
- Customizable for new applications
- Available in a variety of connections and ranges

WETTED	COMPON	ENTS		
Bourdon Tube Proc			cess Connection	Restrictor
316 SS Laser Welded 316			SS Laser Welded	SS (0.013" orifice)
NON-WE	TTED COM	IPONI	ENTS	
Ca	ase		Window	Ring
304 SS, ope	en tront (STITE)		carbonate, glass, r safety glass	304 SS, bayonet (STD.)
316 SS open front (UP1)		carbonate, glass, r safety glass	316 SS, bayonet (OPT.)	
MIN/MAX TEI			MPERATURE L	IMITS
Version	Ambien	t	Process	Storage
Dry with				
Flutter- Guard™	-40 °F to 20 (-40 °C to 9		-40 °F to 250 °F (-40 °C to 121 °C)	-40 °F to 200 °F (-40 °C to 93 °C)
		3 °C)		(-40 °C to 93 °C) -40 °F to 158 °F



## **8009S Pressure Gauge**

ORDERING CODE	Example:	63	8009S	4	G	02	L	Р	0	L	10BR	XWP
Dial Size												
63 - 63 mm / 2½″		63										
10 - 100 mm / 4"												
Model			_									
8009S - Pressure gauge			8009S									
Case/Ring Material												
4 - 304 Stainless steel				4								
6 - 316 Stainless steel												
Fill												
F - Dry with FlutterGuard <sup>™</sup>												
G - Glycerine filled					G							
S - Silicone filled												
N - Dry, silicone free												
T - Dry, with silicone free FlutterGu	uard <sup>™</sup>											
<b>Process Connection Sizes (See</b>	Table on page 3 for more o	ptions)										
02 - 1/4 NPT Male						02						
Process Connection Location												
B - Lower back												
C - Center back												
D - 3 o'clock (right side)												
E - 9 o'clock (left side)												
L - Lower							L					
T - Top												
Window Material												
P - Polycarbonate								Р				
R - Regular glass												
S - Safety glass												
Case Mounting												
0 - Stem mounting									0			
1 - U-clamp (center back only; cor	nnection mounted)											
2 - Front flange (lower back and ce	enter back only)											
3 - Rear flange												
4 - Front flange and U-clamp (cent	ter back only; connection mo	ounted)										
5 - Trim ring and U-clamp (center	back only; connection mount	ted)										
6 - U-clamp (lower back and center	er back only; case mounted)											
8 - Front flange and U-clamp (lower	er back and center back only	; case mount	ed)									
9 - Trim ring and U-clamp (lower b	eack and center back only; ca	ase mounted)										
Accuracy												
J - ±1% of span (not available in 1	5,000 psi or 20,000 psi)											
L - ±1.6% of span										L		
M - ±2-1-2% of span (not available	e in 15,000 psi or 20,000 psi	)										
Ranges (coding example only, se	ee Table 1 for all standard i	ranges)										
10BR - Black primary and second	ary dial scales on white back	ground									10BR	
100#/BR - 100# black primary inne	er scale/ Bar minor blue oute	er scale (numb	er value is	dominan	t scale)							
BR/100# - Bar minor blue inner sc	ale100#/ black primary outer	r scale (numbe	er value is c	dominant	scale)							
Options (If choosing an option(s	) must include an "X") (See	Table on pag	ge 3 for mo	re optio	ns)							X
WP - Omit restrictor												WP



### **8009S Pressure Gauge**

Process Connection Size Table			
Connection Code	Process Connection		
01	1/8 NPT Male (63 mm only)		
02	1/4 NPT Male		
04	½ NPT Male (100 mm only)		
09	1/4 High pressure, female (recommended for 20,000 psi, 100 mm only)		
13	G1/4 B Male		
15	G½ B Male (100 mm only)		
16	M20x1.5 (100 mm only)		
41	M14x1.5 (63 mm only)		
EJ	#4JIC (63 mm only)		
KA	1/4 BSPT		
KD	½ BSPT (100 mm only)		
JP	1/4" Tube stub, male (not available on 15,000 psi or 20,000 psi)		
JR	% Tube stub, male (not available on 15,000 psi or 20,000 psi)		
JS	½" Tube stub, male (not available on 15,000 psi or 20,000 psi)		
RW	SAE-4 $\%_{\rm 16}$ -20 (63 mm only) (not available on 15,000 psi or 20,000 psi)		

#### Options (If choosing an option(s) must include an "X")

- AR Adjustable red indicator and min/max drag pointer (63 mm dry gauge only)
- BM Black primary and secondary dial scales on white background
- CR Custom individual carton label information
- RM Black primary and red secondary dial scales on white background
- WP Omit restrictor
- ZO Bulk packaging
- ZP Customer part number and description on Ashcroft label
- ZQ Customer part number only (no Ashcroft®)
- ZW Customer part number and gauge description on label (no Ashcroft indentification)
- B1 Black protective boot (63 mm only, lower connect or center back connect only)
- S2 Safety pattern gauge without baffle wall; designed by S2 per EN837-1 (only available on 63 mm gauge having a polycarbonate window)
- 99 Serial number on dial
- ML Mass spectrometer leak test
- R5 Ammonia refrigerant dial (30IMV&150#, 30IMV&300#)
- 8N NGV 3.1 Approval on dial
- 8R R110 Approval on dial



## 8009S Pressure Gauge

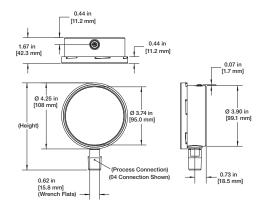
psi         bar         kPa         Mpa         kg/cm²           30IMV         -1BR         -100KP        1MP         -1KSC           -         -18.6BR         -100&60KP        18.06MP         -18.6KSC           V&15#         -         -         -           -         -181.5BR         -100&150KP        18.15MP         -181.5KSC           V&30#         -         -         -         -           -         -183BR         -100&300KP        18.3MP         -183KSC           V&60#         -         -         -         -           -         -185BR         -100&500KP        18.5MP         -185KSC           V&100#         -         -         -         -           V&150#         -         -         -         -           V&300#         -         -         -         -	NOTES
18.6BR -100860KP18.06MP -18.6KSC  V&15# 181.5BR -1008150KP18.15MP -181.5KSC  V&30# 183BR -1008300KP18.3MP -183KSC  V&60# 185BR -1008500KP18.5MP -185KSC  V&100#  V&150#  V&300#	
V&15#       -       -       -         -       -1&1.5BR       -100&150KP      1&.15MP       -1&1.5KSC         V&30#       -       -       -       -         -       -1&3BR       -100&300KP      1&.3MP       -1&3KSC         V&60#       -       -       -       -         -       -1&5BR       -100&500KP      1&.5MP       -1&5KSC         V&100#       -       -       -       -         V&150#       -       -       -       -         V&300#       -       -       -       -	
V&15#       -       -       -         -       -1&1.5BR       -100&150KP      1&.15MP       -1&1.5KSC         V&30#       -       -       -       -         -       -1&3BR       -100&300KP      1&.3MP       -1&3KSC         V&60#       -       -       -       -         -       -1&5BR       -100&500KP      1&.5MP       -1&5KSC         V&100#       -       -       -       -         V&150#       -       -       -       -         V&300#       -       -       -       -	
V&30#	
1&3BR -100&300KP1&.3MP -1&3KSC  V&60# 1&5BR -100&500KP1&.5MP -1&5KSC  V&100#  V&150#  V&300#	
1&3BR -100&300KP1&.3MP -1&3KSC  V&60# 1&5BR -100&500KP1&.5MP -1&5KSC  V&100#  V&150#  V&300#	
V&60#	
1&5BR -100&500KP1&.5MP -1&5KSC  V&100#  V&150#  V&300#	
V&100# V&150#	
V&300# – – – –	
– -1&9BR -100&900KP1&.9MP -1&9KSC	
15# 1BR 100KP .1MP 1KSC	
20# – – – –	
– 1.6BR 160KP .16MP 1.6KSC	
30#	
– 2.5BR 250KP .25MP 2.5KSC	
60# 4BR 400KP .4MP 4KSC	
- 6BR 600KP .6MP 6KSC	
100#	
120#	
– 10BR 1,000KP 1MP 10KSC	
160#	
200#	
– 16BR 1,600KP 1.6MP 16KSC	
300#	
– 25BR 2,500KP 2.5MP 25KSC	
400#	
500#	
600# 40BR 4,000KP 4MP 40KSC	
- 60BR 6,000KP 6MP 60KSC	
1000#	
1500# 100BR 10,000KP 10MP 100KSC	
2000#	
- 160BR 16,000KP 16MP 160KSC	
3000#	
- 250BR 25,000KP 25MP 250KSC	
4000#	
5000#	
6000# 400BR 40,000KP 40MP 400KSC	
7500#	
- 600BR 60,000KP 60MP 600KSC	
10000# – – – – Ophy cyclichia with +1	GOV of open accuracy
15000# 1000BR 100,000KP 100MP 1,000KSC Only available with $\pm 1$ . This range is not CRN in	registered.
20000# Only available with ±1.  This range is not CRN in	

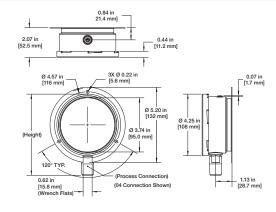
### **8009S Pressure Gauge**

#### **DIMENSIONS** in [] are millimeters

100 mm lower connect -stem mount			
Connection Code	Process Connection	Height	
02	1/4 NPT	5.56[141.2]	
04	½ NPT	5.61 [142.4]	
09	1/4 HP Female	5.61 [142.4]	
13	G¼ B	5.48 [139.1]	
15	G½ B	5.72 [145.4]	
16	M20x1.5	5.72 [145.4]	
JP	1/4 Tube	5.59 [141.9]	
JR	% Tube	5.72 [143.8]	
JS	½ Tube	5.75 [146.1]	
KA	1/4 BSPT or R 1/4	5.41 [137.5]	
KD	1/2 BSPT or R 1/2	5.61 [142.4]	

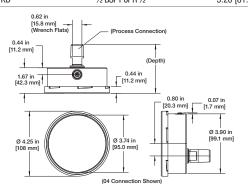
100 mn	n lower connect - rear	· flange
Connection Code	Process Connection	Height
02	1/4 NPT	5.56[141.2]
04	½ NPT	5.61 [142.4]
09	1/4 HP Female	5.61 [142.4]
13	G1/4 B	5.48 [139.1]
15	G1/2 B	5.72 [145.4]
16	M20x1.5	5.72 [145.4]
JP	1/4 Tube	5.59 [141.9]
JR	% Tube	5.72 [145.2]
JS	½ Tube	5.75 [146.1]
KA	1/4 BSPT or R 1/4	5.41 [137.5]
KD	1/2 BSPT or R 1/2	5.61 [142.4]

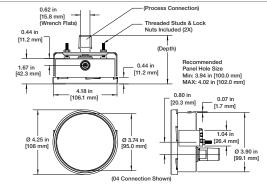




100 mm lov	wer back connect - s	tem mount
Connection Code	Process Connection	Depth
02	1/4 NPT	3.15 [80.0]
04	½ NPT	3.20 [81.2]
09	1/4 HP Female	3.20 [81.2]
13	G1/4 B	3.07 [77.9]
15	G½ B	3.31 [84.2]
16	M20x1.5	3.31 [84.2]
JP	1/4 Tube	3.18 [80.7]
JR	3% Tube	3.31 [84.0]
JS	½ Tube	3.34 [84.9]
KA	1/4 BSPT or R 1/4	3.00 [76.3]
KD	1/2 BSPT or B 1/2	3 20 [81 2]

100 mm lower back connect - panel mount, case				
Connection Code	Process Connection	Depth		
02	1/4 NPT	3.15 [80.0]		
04	½ NPT	3.20 [81.2]		
09	1/4 HP Female	3.20 [81.2]		
13	G¼ B	3.07 [77.9]		
15	G½ B	3.31 [84.2]		
16	M20x1.5	3.31 [84.2]		
JP	1/4 Tube	3.18 [80.7]		
JR	% Tube	3.31 [84.0]		
JS	½ Tube	3.34 [84.9]		
KA	1/4 BSPT or R 1/4	3.00 [76.3]		
KD	1/2 BSPT or R 1/2	3.20 [81.2]		





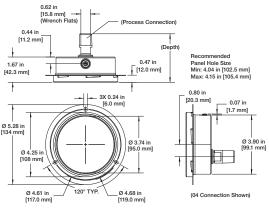
### **8009S Pressure Gauge**

#### **DIMENSIONS** in [] are millimeters

For reference only, consult Ashcroft for specific dimensional drawings

100 mm lo	wer back connect - f	ront flange
Connection Code	Process Connection	Depth
02	1/4 NPT	3.15 [80.0]
04	½ NPT	3.20 [81.2]
09	1/4 HP Female	3.20 [81.2]
13	G1/4 B	3.07 [77.9]
15	G½ B	3.31 [84.2]
16	M20x1.5	3.31 [84.2]
JP	1/4 Tube	3.18 [80.7]
JR	3% Tube	3.31 [84.0]
JS	1/2 Tube	3.34 [84.9]
KA	1/4 BSPT or R 1/4	3.00 [76.3]
KD	1/2 BSPT or R 1/2	3.20 [81.2]

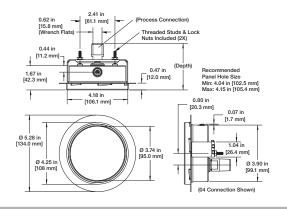
100 mm lower back connect - panel mount case, front flange				
Connection Code	Process Connection	Depth		
02	1/4 NPT	3.15 [80.0]		
04	½ NPT	3.20 [81.2]		
09	1/4 HP Female	3.20 [81.2]		
13	G1/4 B	3.07 [77.9]		
15	G½ B	3.31 [84.2]		
16	M20x1.5	3.31 [84.2]		
JP	1/4 Tube	3.18 [80.7]		
JR	3% Tube	3.31 [84.0]		
JS	1/2 Tube	3.34 [84.9]		
KA	1/4 BSPT or R 1/4	3.00 [76.3]		
KD	1/2 BSPT or R 1/2	3.20 [81.2]		

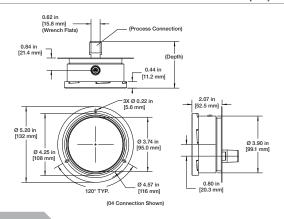


2.41 in [51.1 mm] (15.8 mm] (Wench Flats) 0.44 in [11.2 mm] (12.3 mm] (4.18 in [106.1 mm])	Process Connection  Threaded Studs & Lock Nuts included (2X)  0.47 in [Depth]  Recommended Panel Hole Size Min. 4.04 in [102.5 mm] Max: 4.15 in [105.4 mm]
Ø 5.28 in [134 mm] Ø 4.25 in [108 mm] Ø 4.61 in [117.0 mm] Ø 4.61 in [117.0 mm]	0.07 in (1.7 mm) 0.07 i

100 mm lower back connect - panel mount case, trim ring		
Connection Code	Process Connection	Depth
02	1/4 NPT	3.15 [80.0]
04	½ NPT	3.20 [81.2]
09	1/4 HP Female	3.20 [81.2]
13	G1/4 B	3.07 [77.9]
15	G1∕2 B	3.31 [84.2]
16	M20x1.5	3.31 [84.2]
JP	1/4 Tube	3.18 [80.7]
JR	3/8 Tube	3.31 [84.0]
JS	½ Tube	3.34 [84.9]
KA	1/4 BSPT or R 1/4	3.00 [76.3]
KD	1/2 BSPT or R 1/2	3.20 [81.2]

100 mm lower back connect - rear flange		
Connection Code	Process Connection	Depth
02	1/4 NPT	3.15 [80.0]
04	½ NPT	3.20 [81.2]
09	1/4 HP Female	3.20 [81.2]
13	G¼ B	3.07 [77.9]
15	G½ B	3.31 [84.2]
16	M20x1.5	3.31 [84.2]
JP	1/4 Tube	3.18 [80.7]
JR	3 ₹ Tube	3.31 [84.0]
JS	½ Tube	3.34 [84.9]
KA	1/4 BSPT or R 1/4	3.00 [76.3]
KD	1/2 BSPT or R 1/2	3.20 [81.2]





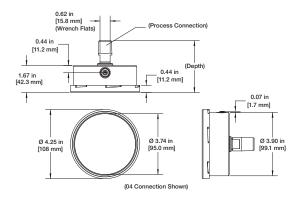
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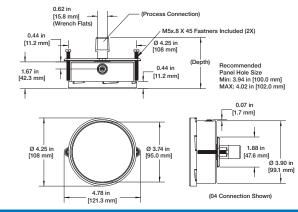
### **8009S Pressure Gauge**

#### **DIMENSIONS** in [] are millimeters

100 mm center back connect - stem mount		
Connection Code	Process Connection	Depth
02	1/4 NPT	3.15 [80.0]
04	½ NPT	3.20 [81.2]
09	1/4 HP Female	3.20 [81.2]
13	G¼ B	3.07 [77.9]
15	G½ B	3.31 [84.2]
16	M20x1.5	3.31 [84.2]
JP	1/4 Tube	3.18 [80.7]
JR	% Tube	3.31 [84.0]
JS	½ Tube	3.34 [84.9]
KA	1/4 BSPT or R 1/4	3.00 [76.3]
KD	1/2 BSPT or R 1/2	3.20 [81.2]

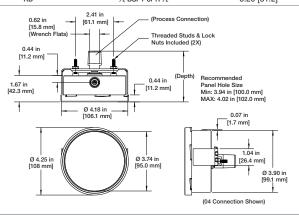
100 mm center back connect - panel mount, socket		
Connection Code	Process Connection	Depth
02	1/4 NPT	3.15 [80.0]
04	½ NPT	3.20 [81.2]
09	1/4 HP Female	3.20 [81.2]
13	G1/4 B	3.07 [77.9]
15	G1∕2 B	3.31 [84.2]
16	M20x1.5	3.31 [84.2]
JP	1/4 Tube	3.18 [80.7]
JR	¾ Tube	3.31 [84.0]
JS	½ Tube	3.34 [84.9]
KA	1/4 BSPT or R 1/4	3.00 [76.3]
KD	1/2 BSPT or R 1/2	3.20 [81.2]

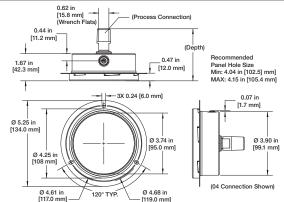




100 mm center back connect - panel mount, case		
Connection Code	Process Connection	Depth
02	1/4 NPT	3.15 [80.0]
04	½ NPT	3.20 [81.2]
09	1/4 HP Female	3.20 [81.2]
13	G¼ B	3.07 [77.9]
15	G½ B	3.31 [84.2]
16	M20x1.5	3.31 [84.2]
JP	1/4 Tube	3.18 [80.7]
JR	¾ Tube	3.31 [84.0]
JS	½ Tube	3.34 [84.9]
КА	1/4 BSPT or R 1/4	3.00 [76.3]
KD	1/2 BSPT or R 1/2	3.20 [81.2]

100 mm center back connect - front flange			
Connection Code	Process Connection	Depth	
02	1/4 NPT	3.15 [80.0]	
04	½ NPT	3.20 [81.2]	
09	1/4 HP Female	3.20 [81.2]	
13	G1/4 B	3.07 [77.9]	
15	G½ B	3.31 [84.2]	
16	M20x1.5	3.31 [84.2]	
JP	1/4 Tube	3.18 [80.7]	
JR	3/8 Tube	3.31 [84.0]	
JS	½ Tube	3.34 [84.9]	
KA	1/4 BSPT or R 1/4	3.00 [76.3]	
KD	1/2 BSPT or R 1/2	3.20 [81.2]	



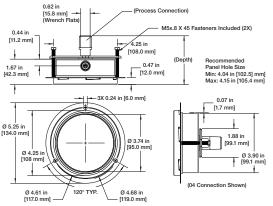


### **8009S Pressure Gauge**

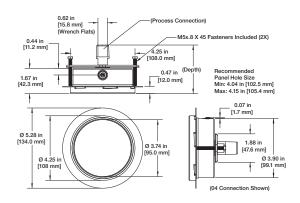
#### **DIMENSIONS** in [] are millimeters

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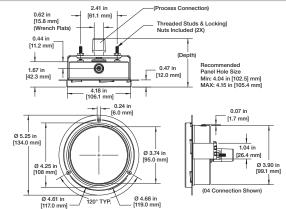
100 mm center back connect - panel mount, socket, front flange		
Connection Code	Process Connection	Depth
02	1/4 NPT	3.15 [80.0]
04	½ NPT	3.20 [81.2]
09	1/4 HP Female	3.20 [81.2]
13	G¼ B	3.07 [77.9]
15	G½ B	3.31 [84.2]
16	M20x1.5	3.31 [84.2]
JP	1/4 Tube	3.18 [80.7]
JR	% Tube	3.31 [84.0]
JS	½ Tube	3.34 [84.9]
KA	1/4 BSPT or R 1/4	3.00 [76.3]
KD	1/2 BSPT or R 1/2	3.20 [81.2]



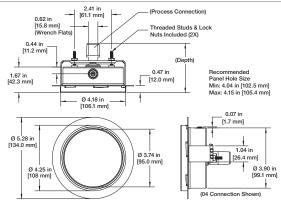
100 mm center back connect - panel mount, socket, trim ring		
Connection Code	Process Connection	Depth
02	1/4 NPT	3.15 [80.0]
04	½ NPT	3.20 [81.2]
09	1/4 HP Female	3.20 [81.2]
13	G1/4 B	3.07 [77.9]
15	G1/2 B	3.31 [84.2]
16	M20x1.5	3.31 [84.2]
JP	1/4 Tube	3.18 [80.7]
JR	3% Tube	3.31 [84.0]
JS	½ Tube	3.34 [84.9]
KA	1/4 BSPT or R 1/4	3.00 [76.3]
KD	1/2 BSPT or R 1/2	3.20 [81.2]



100 mm center back connect - panel mount, case, front flange		
Connection Code	Process Connection	Depth
02	1/4 NPT	3.15 [80.0]
04	½ NPT	3.20 [81.2]
09	1/4 HP Female	3.20 [81.2]
13	G1/4 B	3.07 [77.9]
15	G½ B	3.31 [84.2]
16	M20x1.5	3.31 [84.2]
JP	1/4 Tube	3.18 [80.7]
JR	3% Tube	3.31 [84.0]
JS	½ Tube	3.34 [84.9]
KA	1/4 BSPT or R 1/4	3.00 [76.3]
KD	1/2 BSPT or R 1/2	3.20 [81.2]



£		
100 mm center back connect - panel mount, case, trim ring		
Connection Code	Process Connection	Depth
02	1/4 NPT	3.15 [80.0]
04	½ NPT	3.20 [81.2]
09	1/4 HP Female	3.20 [81.2]
13	G1/4 B	3.07 [77.9]
15	G1⁄2 B	3.31 [84.2]
16	M20x1.5	3.31 [84.2]
JP	1/4 Tube	3.18 [80.7]
JR	3% Tube	3.31 [84.0]
JS	½ Tube	3.34 [84.9]
KA	1/4 BSPT or R 1/4	3.00 [76.3]
KD	1/2 BSPT or R 1/2	3.20 [81.2]



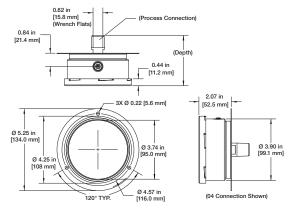
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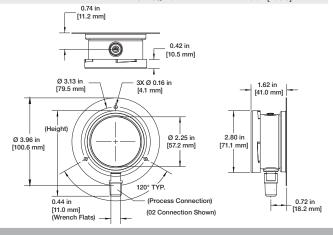
## 8009S Pressure Gauge

#### **DIMENSIONS** in [] are millimeters

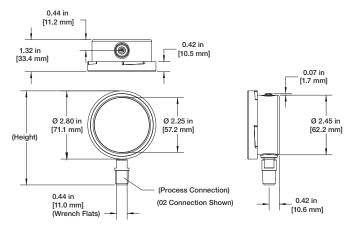
100 mm center back connect - rear flange		
Connection Code	Process Connection	Depth
02	1/4 NPT	3.15 [80.0]
04	½ NPT	3.20 [81.2]
09	1/4 HP Female	3.20 [81.2]
13	G¼ B	3.07 [77.9]
15	G½ B	3.31 [84.2]
16	M20x1.5	3.31 [84.2]
JP	1/4 Tube	3.18 [80.7]
JR	% Tube	3.31 [84.0]
JS	½ Tube	3.34 [84.9]
KA	1/4 BSPT or R 1/4	3.00 [76.3]
KD	1/2 BSPT or R 1/2	3.20 [81.2]



63 mm lower connect - rear flange		
Connection Code	Process Connection	Height
01	1/8 NPT	3.81 [96.6]
02	1/4 NPT	3.86 [98.1]
13	G1/4 B	3.86 [98.0]
41	M14x1.5	3.90 [99.0]
EJ	JIC #4	3.81 [96.6]
JP	1/4 Tube	3.97 [100.8]
JR	¾ Tube	4.10 [104.1]
JS	½ Tube	4.23 [107.4]
KA	1/4 BSPT	3.81 [96.6]
RW	SAE 1/16-20	3.97 [100.8]



63 mm lower connect - stem mount			
Connection Code	Process Connection	Height	
01	1/8 NPT	3.81 [96.6]	
02	1/4 NPT	3.86 [98.1]	
13	G1/4 B	3.86 [98.0]	
41	M14x1.5	3.90 [99.0]	
EJ	JIC #4	3.81 [96.6]	
JP	1/4 Tube	3.97 [100.8]	
JR	3√8 Tube	4.10 [104.1]	
JS	½ Tube	4.23 [107.4]	
KA	1/4 BSPT	3.81 [96.6]	
RW	SAE 7/16-20	3.97 [100.8]	



### **8009S Pressure Gauge**

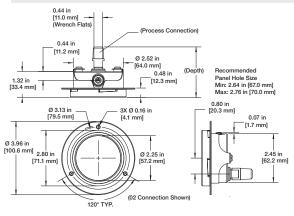
#### **DIMENSIONS** in [] are millimeters

For reference only, consult Ashcroft for specific dimensional drawings

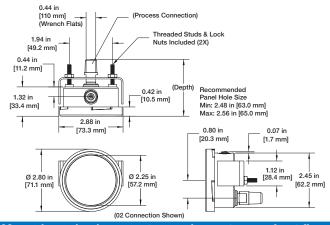
63 mm lov	63 mm lower back connect - stem mount		
Connection Code	Process Connection	Depth	
01	1/8 NPT	2.50 [63.4]	
02	1/4 NPT	2.55 [64.8]	
13	G1/4 B	2.55 [64.7]	
41	M14x1.5	2.59 [65.7]	
EJ	JIC #4	2.50 [63.4]	
JP	1/4 Tube	2.66 [67.5]	
JR	3/8 Tube	2.79 [70.8]	
JS	½ Tube	2.92 [74.1]	
KA	1/4 BSPT	2.50 [63.4]	
RW	SAE 7/16-20	2.66 [67.5]	

0.44 in [11.0 mm] —— (Wrench Flats)	(Process Conr	nection)
0.44 in		_
[11.2 mm]	1	
1 1 17	(Dep	rth)
	0.42 in	
1.32 in	[10.5 mm]	
[33.4 mm]	╼┷╅┷╴╶╶╽	
		– 0.80 in 0.07 in
I		0.80 in 0.07 in [20.3 mm]
1	_	
Ø 2.80 in	Ø 2.25 in	<u>↓</u> Ø 2.45 in
[71.1 mm]	[57.2 mm]	[62.2 mm]
	///	
1		

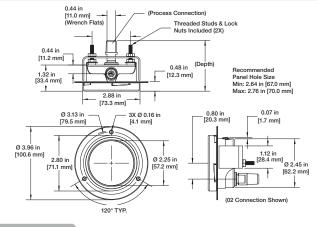
63 mm lov	63 mm lower back connect - front flange	
Connection Code	Process Connection	Depth
01	1/8 NPT	2.50 [63.4]
02	1/4 NPT	2.55 [64.8]
13	G1/4 B	2.55 [64.7]
41	M14x1.5	2.59 [65.7]
EJ	JIC #4	2.50 [63.4]
JP	1/4 Tube	2.66 [67.5]
JR	¾ Tube	2.79 [70.8]
JS	½ Tube	2.92 [74.1]
KA	1/4 BSPT	2.50 [63.4]
RW	SAE <sup>7</sup> / <sub>16</sub> -20	2.66 [67.5]



63 mm lower back connect - panel mount, case			
Connection Code	Process Connection	Depth	
01	1/8 NPT	2.50 [63.4]	
02	1/4 NPT	2.55 [64.8]	
13	G1/4 B	2.55 [64.7]	
41	M14x1.5	2.59 [65.7]	
EJ	JIC #4	2.50 [63.4]	
JP	1/4 Tube	2.66 [67.5]	
JR	3% Tube	2.79 [70.8]	
JS	½ Tube	2.92 [74.1]	
KA	1/4 BSPT	2.50 [63.4]	
RW	SAE 7/16-20	2.66 [67.5]	



63 mm lower back connect - panel mount, case, front flange		
Connection Code	Process Connection	Depth
01	1/8 NPT	2.50 [63.4]
02	1/4 NPT	2.55 [64.8]
13	G1/4 B	2.55 [64.7]
41	M14x1.5	2.59 [65.7]
EJ	JIC #4	2.50 [63.4]
JP	1/4 Tube	2.66 [67.5]
JR	% Tube	2.79 [70.8]
JS	½ Tube	2.92 [74.1]
KA	1/4 BSPT	2.50 [63.4]
RW	SAE 7/16-20	2.66 [67.5]



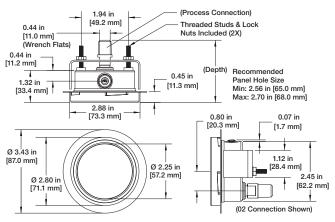
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### **8009S Pressure Gauge**

#### **DIMENSIONS** in [] are millimeters

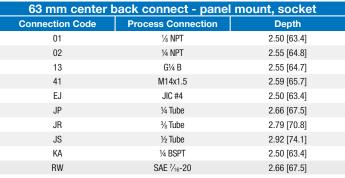
63 mm lower back connect - panel mount, case, trim ring		unt, case, trim ring
Connection Code	Process Connection	Depth
01	1/8 NPT	2.50 [63.4]
02	1/4 NPT	2.55 [64.8]
13	G1/4 B	2.55 [64.7]
41	M14x1.5	2.59 [65.7]
EJ	JIC #4	2.50 [63.4]
JP	1/4 Tube	2.66 [67.5]
JR	¾ Tube	2.79 [70.8]
JS	½ Tube	2.92 [74.1]
KA	1/4 BSPT	2.50 [63.4]
RW	SAE 7/16-20	2.66 [67.5]

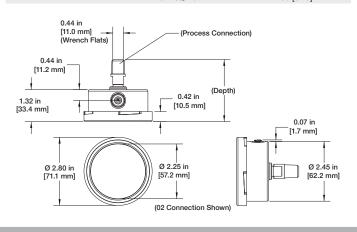
63 mm lower back connect - rear flange			
Connection Code	Process Connection	Depth	
01	1/8 NPT	2.50 [63.4]	
02	1/4 NPT	2.55 [64.8]	
13	G1/4 B	2.55 [64.7]	
41	M14x1.5	2.59 [65.7]	
EJ	JIC #4	2.50 [63.4]	
JP	1/4 Tube	2.66 [67.5]	
JR	3/8 Tube	2.79 [70.8]	
JS	½ Tube	2.92 [74.1]	
KA	1/4 BSPT	2.50 [63.4]	
RW	SAE 7/16-20	2.66 [67.5]	

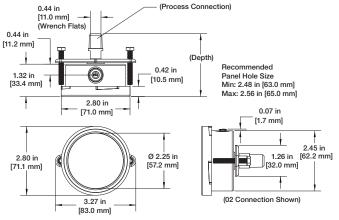


0.44 in [11.0 mm] (Wrench Flats) (Wench Flats) (Depth) (Depth) (18.8 mm)	
Ø 3.13 in [79.5 mm] 3X Ø 0.16 in [4.1 mm] 41.0 mm] 0.80 in [20.3 mm] 22.80 in [71.1 mm] (02 Connection Shown)	

63 mm center back conn		nter back connect - s	tem mount
	Connection Code	Process Connection	Depth
	01	1/8 NPT	2.50 [63.4]
	02	1/4 NPT	2.55 [64.8]
	13	G1/4 B	2.55 [64.7]
	41	M14x1.5	2.59 [65.7]
	EJ	JIC #4	2.50 [63.4]
	JP	1/4 Tube	2.66 [67.5]
	JR	% Tube	2.79 [70.8]
	JS	½ Tube	2.92 [74.1]
	KA	1/4 BSPT	2.50 [63.4]
	RW	SAE 1/16-20	2.66 [67.5]







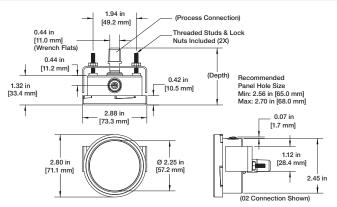
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### **8009S Pressure Gauge**

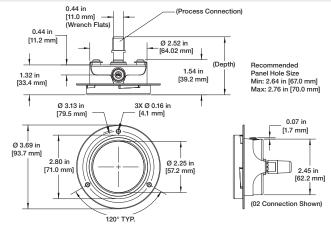
#### **DIMENSIONS** in [] are millimeters

For reference only, consult Ashcroft for specific dimensional drawings

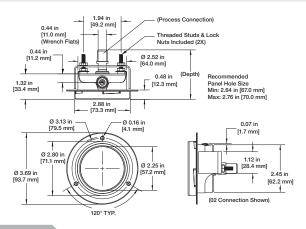
63 mm center back connect - panel mount, case		
Connection Code	Process Connection	Depth
01	1/8 NPT	2.50 [63.4]
02	1/4 NPT	2.55 [64.8]
13	G1/4 B	2.55 [64.7]
41	M14x1.5	2.59 [65.7]
EJ	JIC #4	2.50 [63.4]
JP	1/4 Tube	2.66 [67.5]
JR	3/8 Tube	2.79 [70.8]
JS	½ Tube	2.92 [74.1]
KA	1/4 BSPT	2.50 [63.4]
RW	SAE 7/16-20	2.66 [67.5]



63 mm center back connect - front flange			
Connection Code	Process Connection	Depth	
01	1/8 NPT	2.50 [63.4]	
02	1/4 NPT	2.55 [64.8]	
13	G1/4 B	2.55 [64.7]	
41	M14x1.5	2.59 [65.7]	
EJ	JIC #4	2.50 [63.4]	
JP	1/4 Tube	2.66 [67.5]	
JR	<sup>3</sup> / <sub>8</sub> Tube	2.79 [70.8]	
JS	½ Tube	2.92 [74.1]	
KA	1/4 BSPT	2.50 [63.4]	
RW	SAE 7/16-20	2.66 [67.5]	



#### 63 mm center back connect - panel mount case, front flange **Connection Code Process Connection** 2.50 [63.4] 1/8 NPT 01 02 1/4 NPT 2.55 [64.8] 13 G1/4 B 2.55 [64.7] 41 M14x1.5 2.59 [65.7] F.I .IIC #4 2.50 [63.4] JP 1/4 Tube 2.66 [67.5] JR 3/4 Tube 2.79 [70.8] JS ½ Tube 2.92 [74.1] ΚA 1/4 BSPT 2.50 [63.4] $\mathsf{RW}$ SAE 7/16-20 2.66 [67.5]

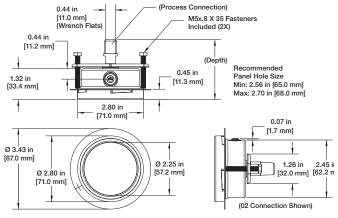




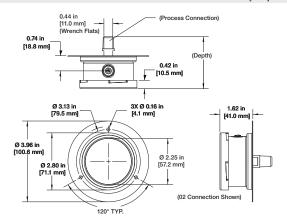
### **8009S Pressure Gauge**

#### **DIMENSIONS** in [] are millimeters

63 mm center back connect - panel mount socket, trim ring			
Connection Code	Process Connection	Depth	
01	1/8 NPT	2.50 [63.4]	
02	1/4 NPT	2.55 [64.8]	
13	G1/4 B	2.55 [64.7]	
41	M14x1.5	2.59 [65.7]	
EJ	JIC #4	2.50 [63.4]	
JP	1/4 Tube	2.66 [67.5]	
JR	¾ Tube	2.79 [70.8]	
JS	½ Tube	2.92 [74.1]	
KA	1/4 BSPT	2.50 [63.4]	
RW	SAE 7/16-20	2.66 [67.5]	



63 mm center back connect - rear flange			
Connection Code	Process Connection	Depth	
01	1/8 NPT	2.50 [63.4]	
02	1/4 NPT	2.55 [64.8]	
13	G1/4 B	2.55 [64.7]	
41	M14x1.5	2.59 [65.7]	
EJ	JIC #4	2.50 [63.4]	
JP	1/4 Tube	2.66 [67.5]	
JR	¾ Tube	2.79 [70.8]	
JS	½ Tube	2.92 [74.1]	
KA	1/4 BSPT	2.50 [63.4]	
RW	SAE <sup>7</sup> / <sub>16</sub> -20	2.66 [67.5]	



63 mm center back connect - panel mount, case, trim ring			
Connection Code	Process Connection	Depth	
01	1/8 NPT	2.50 [63.4]	
02	1/4 NPT	2.55 [64.8]	
13	G1/4 B	2.55 [64.7]	
41	M14x1.5	2.59 [65.7]	
EJ	JIC #4	2.50 [63.4]	
JP	1/4 Tube	2.66 [67.5]	
JR	% Tube	2.79 [70.8]	
JS	½ Tube	2.92 [74.1]	
KA	1/4 BSPT	2.50 [63.4]	
RW	SAE 7/16-20	2.66 [67.5]	

